

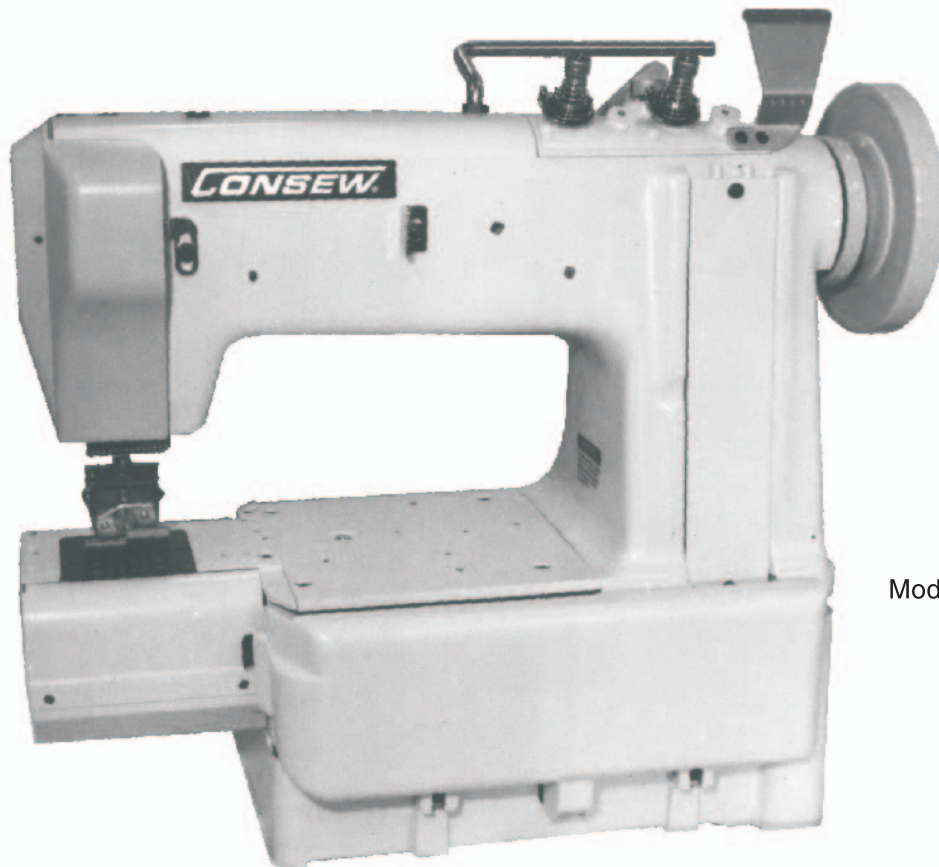
**CONSEW** Since 1898

# MODEL 4022-1

CHAINSTITCH

With

SEMI-AUTOMATIC LUBRICATION SYSTEM  
CLOSE-COUPLED GEAR-DRIVEN PULLER FEED WITH NEEDLE FEED  
TWO INDIVIDUAL ADJUSTABLE UPPER PULLER FEED ROLLS  
ELLIPTICAL BED FOR TUBULAR WORK



Model 4022-1

**MODEL 4022-1:** 2-NEEDLE,  
DROP FEED, NEEDLE FEED  
(COMPOUND FEED)

**HIGH SPEED  
CYLINDER ARM  
DOUBLE  
CHAINSTITCH  
MACHINES**  
(STITCH TYPE 401)

## Models 4022-1

### APPLICATIONS

- Banding on work clothes and inserting elastic on bathing trunks, sports clothes, boxer shorts, ladies lingerie and similar tubular articles.

### FEATURES

- Semi-automatic lubrication system.
- Two and four needle machines are readily applied to all kinds of trouser banding.
- Attachments can be supplied for one piece banding, two piece banding with the capability of inserting belt loops.
- Elliptical bed for tubular work.

### FOR MACHINES WITH PULLERS:

- Close-coupled gear-driven puller feed with needle feed.
- Two individual adjustable upper puller feed rolls.

### SPECIFICATIONS

	<b>4022-1/ 4022P-1*</b>		<b>4022-1/ 4022P-1*</b>
Speed, Max. (S.P.M.)	4500 •	Presser Hand	6.0 mm (15/64")
Number of Needles	2	Foot Lift Foot	8.0 mm (5/16")
Needle Bar Stroke	35 mm (13/8")	Working Area	270.0 mm x 135 Ømm (105/8" x 55/16" dia.)
Stitch Length, Max/Std.	6.40 mm -2.80 mm (1/4") - (7/64")	Standard Gauge †	35mm (13/8")
Needle	DVx57		

• Speed depends on type of thread, material and operation.

\* Model 4022P is a special order only.

† See list of optional gauges.

### GAUGES

#### **4022-1 / 4022P-1\***

Range of Gauge Sizes 3/16" (4.8mm) minimum  
to 2" (50.8mm) maximum

Optional Standard Gauges † 7/8" (22.2mm)

1" (25.4mm)

1 1/4" (31.8mm)

1 1/2" (38.1mm)