

CONSEW Since 1898

MODEL 318RK-2

FLAT BED

WITH
EDGE TRIMMING DEVICE
AUTOMATIC LUBRICATION SYSTEM
REVERSE FEED



HIGH SPEED
SINGLE NEEDLE
DROP FEED
LOCKSTITCH MACHINE

CONSEW®
Model 318RK-2

APPLICATIONS

- This machine is appropriate for sewing operations which involve stitching and simultaneous edge trimming. For example stitching and trimming lapels, or stitching and trimming other garment parts, including shirt collars and cuffs
- For men's, ladies', and children's apparel of different weights ranging from light to heavy materials such as cottons, knits, denim, polyester, nylon and sheer fabrics
- This machine is capable of sewing a wide variety of operations by simply changing the gauge set

FEATURES

- Edge trimming device is located alongside the needle
- Edge trimmer is easily engaged or disengaged even during the sewing cycle (push-button control)
- Carbide tipped upper knife and tool steel lower knife
- Trimming margin (distance from the needle to the knife) can easily be changed
- A perfectly balanced mechanical system is used for the knife mechanism assuring vibration -free operation with straight and uniform trimming
- Work area is kept clear (A passage in the machine bed allows for scrap disposal)
- Fully automatic lubrication system
- Stitches per minute - 4000
- Reverse stitching

SPECIFICATIONS

Speed, Max. (S.P.M.)	4000*	Hook	146
Clearance Under Foot	Hand 5/16" (8mm) Knee 15/32" (12mm)	Knife Stroke	13/64" (5 mm)
Needle Bar Stroke	17/32" (31 mm)	Trimming Width, Max.	3/8" (9.5 mm)
Stitch Length, Max.	5 s. p. i. (5 m m)	Bed Size	7" x 187/8" (177 x 477 mm)
Needle	16 x 257	Work Space	101/8" (258 mm)
Bobbin	Metal 147 Pre-wound L	Stitch Type	301
Lubrication	Fully Automatic	Gauges: 1/8" standard equipment 1/16", 3/32", 5/32", 3/16", 1/4", 3/8" can be purchased separately	

* Depending on materials, thread and operation